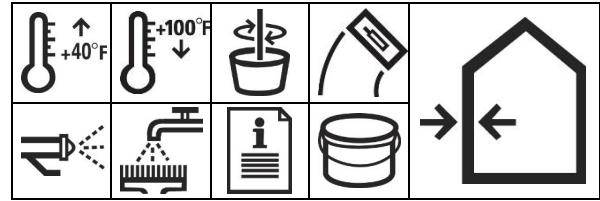


# Stolit® Milano Acrylic Finish

81341 Stolit® Milano Acrylic Finish



Technical Data			
REPORT	TEST METHOD	TEST CRITERIA	TEST RESULTS <sup>1</sup>
Water Vapor Transmission	ASTM E96, Method B	Vapor permeable: > 10 perms (574 ng/(Pa•s•m <sup>2</sup> ))	30 perms (1740 ng/(Pa•s•m <sup>2</sup> ))
Salt Spray	ASTM B 117	300 hours exposure	No deleterious effects
Water Penetration Resistance	ASTM E331	15-minute water spray at 2.86 psf	No water penetration
Water Resistance	ASTM D2247	14-day water exposure	No deleterious effects
Accelerated Weathering	ASTM G155	2000 hours exposure	No deleterious effects
Freeze Thaw Resistance	ASTM E2485, Method B	10 cycles	No deleterious effects
Impact Resistance	ASTM E2486	Min 6 of 10 impacts at 25-49 in-lb	Standard Impact Resistance rating
Adhesion	ASTM C297 ASTM D4541	> 15 psi (103 kPa) to EIFS base coat > 50 psi (345 kPa) to unprimed stucco	> 20 psi (138 kPa) > 250 psi (1.72 MPa)
Surface Burning	ASTM E84	Flame Spread: ≤ 25 Smoke Developed: ≤ 450	Flame Spread: 15 Smoke Developed: 15 Class A Building Material
Mar Resistance	ASTM D5178	Load when coating mars	150 grams (uncoated) 150 grams w StoColor Acryl Plus 250 grams w Sto Clear Coat Sealer
VOC	This product complies with US EPA (40 CFR 59) and South Coast AQMD (Rule 1113) VOC emission standards for architectural coatings. VOC less than 50 g/L.		

1. Results are based on lab tests under controlled conditions. Results can vary between labs or from field tests.

Features	Benefits
1 Smooth, or light texture	Wide variety of decorative effects can be achieved
2 Vapor Permeable	Allows substrate to breathe naturally; resists blisters
3 Ready Mixed	Ready to use; no additives needed
4 Integral Color	Lasting uniform color
5 Moisture Resistant	Resists wind driven rain
6 Water-based	Safe, non-toxic, cleans up with water
7 Low VOC	Meets EPA and South Coast Air Quality Management District Requirements; eligible for LEED credits

## Surface Preparation

All surfaces must be fully cured, structurally sound and free of weak or damaged surface conditions such as laitance or spalls. Surfaces must be clean, dry, frost-free, and free of any bond-inhibiting materials such as dust, dirt, oil, form release, algae, mildew, salts, efflorescence, or any other surface contamination. All surfaces, once prepared and leveled, must be primed with 80804 StoPrime® or 80805 StoPrime® Hot before application of Stolit Milano. Refer to Application section.

**Concrete, Concrete Masonry, and Portland Cement Plaster:** Loose or damaged material must be removed by water-blasting, sandblasting or mechanical wire brushing and

repaired. Avoid application over irregular or unprepared surfaces or surfaces that are not fully cured. For concrete and concrete masonry surfaces, patch or level to required tolerance and smoothness with Sto Leveler and Skim Coat. For best results, Sto Mesh embedded in Sto base coat-Sto Crack Defense-is recommended for a smooth surface and to resist cracking.

**IMPORTANT:** check surface alkalinity to ensure pH < 10 before application of primer, or wait 28 days for full cure of portland cement-based levelers.

Alternatively, for stucco surfaces, apply StoPrime Hot minimum 48 hours after moist cure of portland cement-based materials and allow minimum 7 day age before applying finish.

*Stolit® Milano is a versatile acrylic-based decorative and protective wall finish used to achieve distinctive looks on exterior and interior walls. It is intended for use over properly prepared vertical above grade concrete, concrete masonry, portland cement plaster, StoTherm® ci and StoVentec® Render wall systems, and interior drywall.*

## Coverage per Pail

120-130 ft<sup>2</sup> (11-12 m<sup>2</sup>) at 1/16 inch (1.6 mm) thick over smooth surfaces.

Must be applied in 2 coats with maximum thickness per coat 1/16 inch (1.6 mm). Minimum required total thickness is 1/16 inch (1.6 mm).

Coverage will vary depending on application technique, surface conditions, number of coats applied, and desired effect. Always prepare a mock-up wall of sufficient size to verify coverage.

## Packaging

5 gal pail (19L).

## Shelf Life

12 months, if properly sealed and stored.

## Storage

Protect from extreme heat [90°F (32°C)], freezing, and direct sunlight.

## Stolit® Milano Acrylic Finish

### Surface Preparation cont.

**StoTherm® ci Systems:** skim coat the base coat/mesh layer with a second thin base coat layer to achieve a smooth surface with minimal trowel marks and ridges, then finish as described under Application.

**Gypsum Wallboard:** joints must be taped, and fasteners spotted with joint compound, then sanded to a minimum Level 3 or smoother finish. Refer to ASTM C840 and gypsum wallboard manufacturer's literature.

### Mixing

Mix with a clean, rust-free electric drill and paddle. A small amount of clean water may be added to aid workability. Limit addition of water to amount needed to achieve the finish texture.

### Application

Apply only in well-ventilated areas to structurally sound, clean, dry, properly prepared and primed, frost-free surfaces. Apply minimum two coats to achieve a total minimum thickness of 1/16 inch (1.6 mm). Maximum thickness per coat is 1/16 inch (1.6 mm).

IMPORTANT! Allow sufficient dry time between coats of Stolit Milano, minimum 24 hours. Always construct a mock-up under actual conditions of use to verify proper surface preparation, number of coats required, and approval of finished look by the appropriate authority. Always apply Stolit Milano with a stainless steel trowel and work to a wet edge. Avoid over-troweling which can burnish the finish. Typical applications are as follows, though final technique may vary somewhat to achieve the desired effect:

#### Light Texture – 3 coats Stolit Milano

1. Apply StoPrime® or StoPrime® Hot uniformly in an even coat by spray or roller and allow to dry.
2. Apply a uniform coat of Stolit Milano by trowel or spray and allow to dry. Sand\* as needed.
3. Apply a second uniform coat of Stolit Milano by trowel or spray and allow to dry. Sand\* as needed.
4. Apply Stolit Milano by trowel or spray to achieve the desired texture (maximum 1/16 inch [1.6 mm] thick)

#### Smooth – 2 coats Stolit Milano with optional top coat

1. Sand\* the base coat to remove trowel lines and other surface imperfections.
2. Remove surface dust\*.
3. Apply StoPrime® or StoPrime® Hot uniformly in an even coat by spray or roller and allow to dry.
4. Apply a uniform coat of Stolit Milano by trowel or spray and allow to dry. Sand\* as needed.
5. Apply a second uniform coat of Stolit Milano by trowel or spray and allow to dry. Sand\* as needed.

Note: additional coats of Stolit Milano with sanding\* may be necessary to achieve the desired smoothness

\*IMPORTANT: When sanding use 120-220 grit sandpaper and always remove dust with a fine hair broom or oil-free compressed air before applying the next layer of coating. Always wear appropriate safety attire such as safety goggles and dust respirator when sanding surfaces.

#### Topcoats:

- For interior finish: topcoat with two thin coats of Sto Clear Coat Sealer
- For added abrasion resistance (recommended at ground floors, balconies, and other areas that may be subject to scuffing or marring): topcoat with two thin coats of Sto Clear Coat Sealer
- For Lotus-Effect® technology: topcoat with StoColor Lotusan.
- For dark colors: topcoat with StoColor Acryl Plus.

IMPORTANT! Allow sufficient drying of Stolit Milano before topcoating, minimum 72 hours.

Refer to appropriate Product Bulletins for more information on topcoats.

## Stolit® Milano Acrylic Finish

### Application cont.

**Spray:** Apply Stolit Milano with a hand-held gravity feed hopper-type sprayer, texture spray pump machine, or other appropriate equipment. Apply uniformly to ensure full, even coverage of the surface at a maximum thickness of 1/16 inch (1.6mm). Airless spray equipment is NOT recommended.

**IMPORTANT:** ALWAYS check color for proper match. If color does not match, STOP-call your Sto representative. Apply coating in a continuous application, always working from a wet edge or architectural break to eliminate cold joints. Priming is required. Minor shade variations may occur from batch to batch (refer to batch no. on pail). Avoid installing separate batches side-by-side and avoid application in direct sunlight. Avoid installing new finish adjacent to weathered or aged finish. Sto Corp. will not be responsible for shade or color variation from batch to batch, variation caused by application or substrate deficiencies, or fading resulting from natural causes such as weather. See Tech Hotline Nos. 0694-C, 0893-EC and 1202-CF for helpful tips on prevention of color problems.

### Curing/Drying

Stolit Milano dries within 24 hours under normal drying conditions [70°F (21°C), 50% RH]. Allow minimum 24 hours between coats of Stolit Milano. Drying time varies with temperature, humidity and surface conditions. Thicker textures or application during damp and/or cool weather require extended drying time and protection. Protect installed product from rain, freezing, and continuous high humidity until completely dry. Allow minimum 72 hours drying of Stolit Milano before top coating.

### Clean Up

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

### Limitations

- Use Stolit Milano only when surface and ambient temperatures are above 40°F (4°C) and below 100°F (38°C) during application and drying period.
- After priming, minimum 2 coats Stolit Milano are required with a total minimum thickness of 1/16 inch (1.6 mm). Maximum thickness per coat is 1/16 inch (1.6 mm).
- Stolit Milano is NOT an abrasion or mar resistant finish. For added mar resistance topcoat with Sto Clear Coat Sealer.
- Not available in dark colors. For dark colors topcoat with StoColor Acryl Plus.
- For StoTherm ci Systems select colors with a lightness value of 20 or greater. Refer to Sto Tech Hotline No. 0893- EC (Fading in EIFS and Architectural Coatings) when considering dark, intense colors and colors requiring organic pigments.
- Light texture and smooth finishes are by nature less forgiving than heavy texture finishes in their ability to hide surface imperfections or cracks in the substrate. Exercise good judgment and care in selection of finish, preparation of substrates, and in developing full scale mock-ups to verify final appearance.
- Stolit Milano is not be used on weather-exposed horizontal or below grade surfaces, or on surfaces subject to water immersion.
- Sloped surfaces: Refer to Sto details.

### Health And Safety

#### WARNING!

Causes eye and skin irritation.

#### Precautionary Statement

Wash hands thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

#### FIRST AID MEASURES

Eye Contact: Immediately flush eyes with plenty of water for at least 15 to 20 minutes.

Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.

Skin Contact: Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

Ingestion: If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

Store locked up..

#### Spills

Collect with suitable absorbent material such as cotton rags.

#### Disposal

Dispose of in accordance with local, state or federal regulations.

#### Warning

KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY.

Consult the Safety Data Sheet for further health and safety information.

Safety Data Sheet (SDS) is available for download at [www.stocorp.com](http://www.stocorp.com) or by calling 1-800-221-2397.

#### LIMITED WARRANTY

This product is subject to a written limited warranty which can be obtained free of charge from Sto Corp. Refer to Sto Specifications for more complete information on proper use and handling of this product.

**Sto Corp.**  
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**[www.stocorp.com](http://www.stocorp.com)**

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### Attention

This product is intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. It should be installed in accordance with those specifications and Sto's instructions. Sto Corp. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Sto's control. Improper use of this product or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. **STO CORP. DISCLAIMS ALL WARRANTIES EXPRESSED OR IMPLIED EXCEPT FOR EXPLICIT LIMITED WRITTEN WARRANTIES ISSUED TO AND ACCEPTED BY BUILDING OWNERS IN ACCORDANCE WITH STO'S WARRANTY PROGRAMS WHICH ARE SUBJECT TO CHANGE FROM TIME TO TIME.** For the fullest, most current information on proper application, clean-up, mixing and other specifications and warranties, cautions and disclaimers, please refer to the Sto Corp. website, [www.stocorp.com](http://www.stocorp.com).